Work Orde January 27, 2010												Page
Revision ID:	D412-702-10			Accept					Setup	Start Stop		
	Harness Asser 1/27/10 2/05/10	Start Qty: 2.00 Req'd Qty: 2.00	I TRAILE SINI ARMS		Cust Item I Customer:	D:						
Approvals:	Process Pla	nn:	Date: 10-1-27			ate:]	Run	Start Stop		
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	vision Nbr										
100 Small Fab	· ·	Memo Assembl	e as per dwg ICA D412-702	0.00 0.00 p.79				G	510] 04	/01	
110		QC5- Inspect part con	mpleteness to step on W/O	0.00 ->Sida)	o 1		/	(V)				
QC Quality Control		Memo		0.00				FU	2			

120

Packaging

Memo

0.00

0.00

Packaging

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-101B

CHG001 Location:____ PPP Rev:

(cup/3 (2)

Dart Aerospace Ltd	Aerospace Ltd
--------------------	---------------

W/O:			WO	RK ORDER CHANGES)				
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval, Chief Eng / Prod Mgr	Approval QC Inspector
							:		
Part No	:	PAR #:	Fault Cate	gory: N	ICR: Yes	No DQ	A:	Date:	
		esolution:							
NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCI	٦)	•		
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section E Action Description	Sign	& Secti	cation	Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chief Eng	Date				
								:	

Work Order ID 55671

January 27, 2010 11:23:41 AM



Page 2

Item ID:

D412-702-101B

Accept

Accept

Qty

Setup Start

Stop



Revision ID:

Item Name:

Start Date:

Harness Assembly

1/27/10

QC:

Start Qty: 2.00

Req'd Qty: 2.00



Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals: Process Plan:

Required Date: 2/05/10

Date:

Date:

Tooling:

Date: Date:

Draw

Rev.

Plan

Code

Stop



Sequence ID/

Work Center ID

130

Operation Description

QC21- Final Inspection - Work Order Release

Memo

Set Up/ **Run Hours**

SPC (Y/N):

0.00

0.00

Run

Reject

Qty

Start

Reject Insp. Number Stamp

Quality Control

W/O:			W	ORK ORDER CHANG	ES					
DATE	STEP	PRO	Ву	Date	Qty	Approval, Chief Eng / Prod Mgr	Approval QC Inspector			
							:			
Part No	:	PAR #:	Fault Cate	egory:	_ NCR: Yes	No DQ	A:	Date:		
Resolution:			Disposition: Q							
NCR:			WORK ORD	PER NON-CONFORM	ANCE (NC	R)				
DATE	STEP	EP Description of NC Section A	Corrective Action Initial Action Desc		ion B Sign	& Verification Section C			Approval	
		Section A	Chief Eng	Chief Eng	Date		ion C	Chief Eng	QC Inspector	
					i i					

Picklist Print

January 27, 2010 11:23:46 AM

Work Order ID: 55671

D412-702-101B

Parent Item Name: Harness Assembly

Comments:

Parent Item:

IPP rev A 07.05.10 new issue EC

IPP Rev:B Removed Decal D3569 07-07-06 JLM



Start Date: 1/27/10

Start Qty: 2.00

Required Date: 2/05/10

Required Qty: 2.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID

Purch Purchased

Manufactured

Manufactured

Bin Primary Item Location No

No

No

Last Location Route Seq ID 100

Unit of Measure Each

Qty on Hand

Remaining Qty To Pick 3,885.000 8.0000

Qty Issued Date Issued

Status

AN960JD10LL



Washer

Warehouse Loc Qty Loc Code Location

Main Warehouse

ST

19085 19600

100

3885

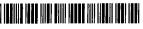
376 3509

Each

16.0000

2.0000

D3573-7



Adapter

Loc Qty Loc Code Warehouse Location Main Warehouse ST 31864 Main Warehouse 10

ST244

50470

10 Each

8

8.0000

2.0000

D3579-046



Shoulder Harness

Warehouse Loc Qty Loc Code Location

100

Main Warehouse ST272A 48368 53747

W/O:			WO	RK ORDER CHANG	ES							
DATE	STEP	PROCEDURE CHANGE					Date	Qty	Approval , Chief Eng / Prod Mgr	Approval QC Inspector		
				- Of the sec								
			·	•								
Part No:		PAR #:	ory:	NCR: Yes No DQA: Date:								
	R	esolution:	: Disposition:				QA: N/C Closed:					
NCR:		V	VORK ORDE	R NON-CONFORMA	ANCE	(NCR)						
DATE	STEP	Description of NC			ection B Sign &		Verification		Approval	Approval		
		Section A	Chief Eng	Action Description Chief Eng		Date	Section	on C	Chief Eng	QC Inspector		
								,				
							<u> </u>	****				

January 27, 2010 11:23:46 AM

Work Order ID: 55671

D412-702-101B

Parent Item Name:

Harness Assembly

Comments:

Parent Item:

IPP rev A 07.05.10 new issue EC

IPP Rev:B Removed Decal D3569 07-07-06 JLM



Start Date: 1/27/10

Required Date: 2/05/10

Required Qty: 2.00

Component Item ID/ Item Name

K62

Item ID

Replacement Mfg/ Purch Purchased

Purchased

Bin Primary Location Item No

No

Last Location Route Seq ID 100

100

Unit of Measure Each

Qty on Hand 19.0000

Remaining Qty To Pick 2.0000

Start Qty: 2.00

Issued

Qty

Date Issued

Status

MS21042L3

Warehouse Location

Main Warehouse

ST

110957

Loc Qty

Loc Qty

2943

35

27 52

331

498

300

700 1000 Loc Code

19 19

Each

2,943.000 8.0000

Nut

Warehouse Location

Main Warehouse ST

> > 113644

Loc Code

W/O:			WC	ORK ORDER CHANG	ES					
DATE	STEP	PRO	NGE	Ву		Date	Qty	Approval , Chief Eng / Prod Mgr	Approval QC Inspector	
Part No:						\:	Date:			
	Re	esolution:	Dispositio	n:	_ QA: N/C	Clos	sed:	Date:		
NCR:		,	WORK ORD	ER NON-CONFORMA	ANCE (N	CR)				
DATE	STEP	Description of NC			V				Approval	Approval
	0.2.	Section A					Section	on C	Chief Eng	QC Inspector

Picklist Print

Page 3

January 27, 2010 11:23:46 AM

Work Order ID: 55671

Parent Item:

D412-702-101B

Parent Item Name:

Harness Assembly

Comments:

IPP rev A 07.05.10 new issue EC

IPP Rev:B Removed Decal D3569 07-07-06 JLM



Start Date: 1/27/10

Required Date: 2/05/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name MS24693-S272

Replacement Mfg/ Item ID Purch

Purchased

Bin Primary Location Item No

Last Location

Route Seq ID 100

Unit of Measure Each

Qty on Hand 384.0000 8.0000

Qty To Pick

Remaining

Date Issued

Status

Screw

Warehouse Loc Qty Loc Code

Location Main Warehouse

> 384 ST9 111295 75 111548 112492 300

Qty

Issued

- a	oopaoo	5 14							
W/O:			WO	RK ORDER CHANGES	•			***************************************	
DATE	STEP	PR	Ву	Date	Qty	Approval , Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	:	PAR #:	Fault Categ	jory: l	NCR: Yes	No DQA :		_ Date: _	
Resolution:			Disposition):(osed:		Date: _		
NCR:			WORK ORDE	R NON-CONFORMAN	CE (NCR)			
DATE	STEP	Description of NC		3	Verification		Approval	Approval	
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector

ICA Page 19 (20 blank) of 98

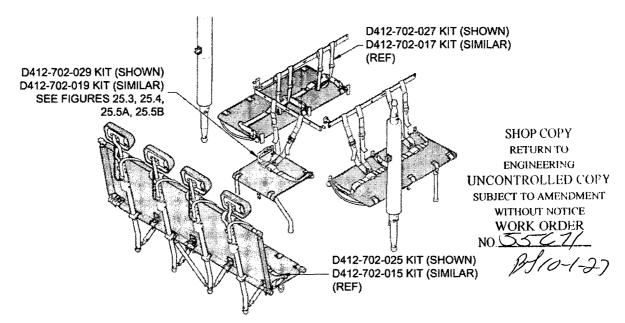


FIGURE 1.2. DART D412-702-019/-029 1-MAN 4-POINT SHOULDER HARNESS KIT (D412-702-029 KIT SHOWN, D412-702-019 KIT SIMILAR; D412-702-025/-027 KITS SHOWN FOR REFERENCE, D412-702-015/-017 KITS SIMILAR)

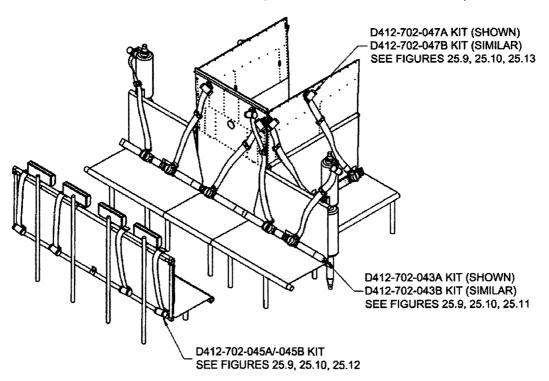


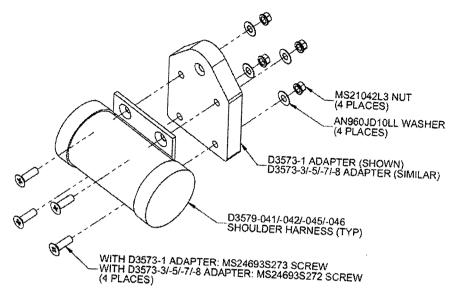
FIGURE 1.3. DART D412-702-041A 13-MAN 3-POINT SHOULDER HARNESS KIT (D412-702-041B KIT SIMILAR)

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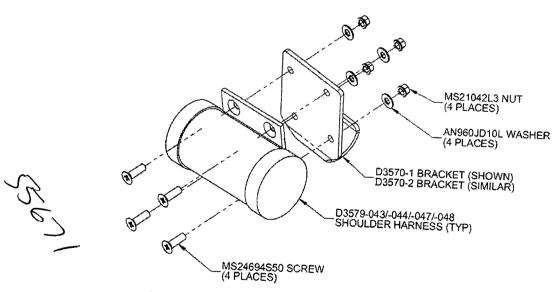
W/O:			WC	ORK ORDER CHAN	GES							
DATE	STEP	PRO	PROCEDURE CHANGE			Зу	Date	Qty	Approval , Chief Eng / Prod Mgr	Approval QC Inspector		
		PAR #:	PAR #: Fault Category: NC					DQA: Date:				
	Re	esolution:	olution: Disposition:						Date:			
NCR:			WORK ORD	ER NON-CONFORM	MANCE (NCR)	ı					
DATE	STEP	Description of NC Section A	Corrective Action Initial Action Descr		ection B n Sign 8				Approval Chief Eng	Approval QC Inspector		
		Jection A	Chief Eng	Chief Eng		Date	Jecti		Office Eng	QO mapecior		
		•										
				Annual Committee of the				<u></u>				



DETAIL 'K'_D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND

D412-702-101B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES

(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



<u>DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES</u> (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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